

WHAT IS CLAIMED IS:

1. A dispenser for rolls of wound film, the roll including a core  
2 having first and second hollow ends with film being wound around the core,  
the dispenser comprising:

4 a trunk defining an interior channel;

a lid hinged to the trunk; and

6 first and second retainers connected to the trunk and extending  
into the interior channel, the first and second retainers adapted to penetrate  
8 the first and second hollow ends of the core.

2. The dispenser of claim 1, wherein each retainer includes at  
2 least one flap hinged to the trunk and sized to be received in one of the first  
and second hollow ends of the trunk.

3. The dispenser of claim 1, wherein each retainer includes first  
2 and second flaps hinged to the trunk and sized to be received in one of the  
first and second hollow ends of the trunk.

4. The dispenser of claim 3, wherein each retainer further includes  
2 a lock adapted to hold the first and second flaps in a retaining position.

5. The dispenser of claim 4, wherein the first and second flaps  
include notches, and wherein the lock is a third flap hinged to the trunk and  
sized to be frictionally held within the notches of the first and second flaps.

6. The dispenser of claim 5, wherein the third flap is hinged  
transversely to the first and second flaps.

7. The dispenser of claim 6, wherein the first and second flaps are  
parallel and vertically disposed within the trunk.

8. The dispenser of claim 5, wherein the trunk includes first and  
second end walls, each of the first and second end walls including a retainer  
ply hinged to a base of the trunk, a major flap hinged to a front wall of the  
trunk, and a minor flap hinged to a back wall of the trunk, the first and second  
flaps hinged to the retainer ply, and the third flap hinged to the major flap.

9. The dispenser of claim 1, wherein the trunk, lid, first retainer,  
and second retainer are formed from an integral piece of material.

10. The dispenser of claim 9, wherein the material is twenty-four  
point chipboard.

11. The dispenser of claim 9, wherein the material is chipboard with  
a point count of less than twenty four.

12. The dispenser of claim 1, further including a cutter bar adhered  
2 to an inside surface of the lid.

13. The dispenser of claim 11, wherein the cutter bar is made of  
4 polyethylene.

14. The dispenser of claim 11, wherein the cutter bar is made of  
metal.

14. A method of assembling a wound film dispenser, comprising the  
2 steps of: —

4 folding a pre-formed blank into a tube having first and second  
open ends;

6 inserting a roll of wound film into the tube through one of the  
first and second open ends;

8 folding retainer plies into the first and second open ends, the  
retainer plies each having first and second retainer flaps hinged thereto;

10 folding a major flap against each of the retainer plies, each  
major flap having a locking flap hinged thereto; and

12 pushing each locking flap inward through one of the retainer  
plies, each locking flap frictionally engaging the retainer flaps of one of the  
retainer plies, the locking flaps and retainer flaps penetrating first and second  
14 hollow ends of the roll.

2           16.     The method of claim 15, wherein each of the first and second  
retainer flaps include notches which receive sides of one of the locking flaps  
during the pushing step.

2           17.     The method of claim 15, wherein the first and second retainer  
flaps are hinged vertically and the locking flaps are hinged horizontally.

2           18.     The method of claim 15, further including the step of folding a  
minor flap against each of the major flaps after the pushing step.

4           19.     The method of claim 15, wherein the blank is pre-formed by die-  
cutting.

20. A wound film dispenser, comprising:

a trunk having a bottom wall, back wall, front wall, first end wall, second end wall, and an open top;

a lid hinged to the trunk adjacent the trunk back wall, the lid including a top wall, a front wall, a first end wall and a second end wall;

a roll of wound film disposed within the trunk, the roll including an axle around which a web of film is wound, the axle including first and second hollow ends;

a first retainer extending from the trunk first end wall into the axle first hollow end;

a second retainer extending from the trunk second end wall into the axle second hollow end; and

each of the first and second retainers including first and second flaps locked in position by a third flap.

21. The wound film dispenser of claim 20, wherein each of the first and second flaps include notches frictionally engaging sides of the third flaps.

22. The wound film dispenser of claim 20, wherein each of the trunk end walls includes first, second, and third plies, each first ply including one of the first retainer flaps and one of the second retainer flaps, each of the second plies including one of the third retainer flaps.

23. The wound film dispenser of claim 22, wherein each of the first  
plies is hinged to the trunk bottom wall, each of the second plies is hinged to  
the trunk front wall, and each of the back plies is hinged to the trunk back  
wall.